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| <b>WTFO0300</b>                             |
| <b>2K WATERBASED TRANSPARENT SEALER 300</b> |

**Descriptive notes**

Trasparent waterbased bi-component basecoat developed to avoid the migration of resinous substances from the knots towards the surface of the wood.  
It can also be used on exotic woods.

**USAGE**

|                              |                |                    |                     |                           |  |  |
|------------------------------|----------------|--------------------|---------------------|---------------------------|--|--|
| <b>Suitable for</b>          | Pine or spruce | Exotic Wood        | MDF                 |                           |  |  |
| <b>Method of application</b> | Spray          | Automatic spraying | Electrostatic spray | Air mixing spray painting |  |  |

**MAIN PROPERTIES**

|                     |              |                                  |      |
|---------------------|--------------|----------------------------------|------|
| <b>Transparency</b> | High         | <b>Sanding</b>                   | Good |
| <b>Drying</b>       | Medium/ Slow | <b>Resistance to overcoating</b> | High |

**PREPARATION OF THE PRODUCT**

|                             | Code     | %    | Descriptive notes |
|-----------------------------|----------|------|-------------------|
| <b>Recommended thinner</b>  | Water    | 5+25 |                   |
| <b>Other thinners</b>       |          |      |                   |
| <b>Recommended hardener</b> | INUR0601 | 10   |                   |
| <b>Other hardeners</b>      |          |      |                   |
| <b>Accelerant.</b>          |          |      |                   |

| CHEMICAL-PHYSICAL CHARACTERISTICS    |         | APPLICATION CHARACTERISTICS       |        | DRYING               |     |
|--------------------------------------|---------|-----------------------------------|--------|----------------------|-----|
| <b>Specific gravity (kg/l) ±0.03</b> | 1,06    | <b>N° of coats</b>                | 1+2    |                      |     |
| <b>Solids Content (%) ±1</b>         | 28,7    | <b>Qty. per coat (g/m²)</b>       | 80+120 |                      |     |
| <b>Viscosity DIN 4 (20°C)</b>        | 50"+60" | <b>Interval between coats (h)</b> | 1+2    | <b>Sanded (h)</b>    | >12 |
|                                      |         |                                   |        | <b>Stackable (h)</b> | >24 |

|                                |  |
|--------------------------------|--|
| <b>Additional information:</b> | Sanding the substrate using 150+180 sandpaper and clean the surface after sanding. During application, keep the product and the substrate at a temperature of at least 15°C. The use of coating devices not in perfect order may cause major defects in the coating film.<br>Store the product in room where the temperature does not fall below 5°C. If properly stored, the shelf-life is 12 months. |
|--------------------------------|--|

|                                       |                      |  |  |  |
|---------------------------------------|----------------------|--|--|--|
| <b>Overcoatings with Topcoat type</b> | Water based products |  |  |  |
|---------------------------------------|----------------------|--|--|--|

|                |   |
|----------------|---|
| <b>WARNING</b> | Our data sheets are drawn up on the basis of average results of our trials. However our tech tips are given in good faith but without guarantee. In fact, several media, conditions of application, plant and dilutions are an integral part of the final result and often beyond our control. The user must try the products supplied to test whether suitable to your needs. For our part we guarantee the continuity of the chemical-physical characteristics.<br>Warning: it is the user's responsibility to provide that the application is in properly ventilated environment hygienic and in accordance with standards and accident prevention regulations currently in force. |
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