



<b>WPFO0415--L</b>
<b>BLACK PIGMENTED WATERBORNE BASECOAT 415</b>

**Descriptive notes**

Black thixotropic water-based primer. The product can also be used as a bi-component catalyzing it from 5% to 10% with INUR0350.



**USAGE**

<b>Suitable for</b>	M.D.F.	Panelling	Frames	Furniture	Chairs	
<b>Method of application</b>	Spray	Air mixing spray painting	Airless spray painting			

**MAIN PROPERTIES**

<b>Filling</b>	High	<b>Sanding</b>	High
<b>Drying</b>	Medium/ Slow	<b>Resistance to overcoating</b>	High

**PREPARATION OF THE PRODUCT**

	Code	%	Descriptive notes
<b>Recommended thinner</b>	Water	0+5	
<b>Other thinners</b>			
<b>Recommended hardener</b>	INUR0350	10	
<b>Other hardeners</b>			
<b>Accelerant.</b>			

CHEMICAL-PHYSICAL CHARACTERISTICS		APPLICATION CHARACTERISTICS		DRYING	
<b>Specific gravity (kg/l) ±0.03</b>	1,02	<b>N° of coats</b>	1+2	<b>Dust free (min)</b>	40+80
<b>Solids Content (%) ±1</b>	50,5	<b>Qty. per coat (g/m²)</b>	120+140	<b>Touch dry (min)</b>	180+240
<b>Viscosity DIN 6 (20°C)</b>	70+75 CF6			<b>Overcoatings (h)</b>	>12
				<b>Stackable (h)</b>	24

<b>Additional information:</b>	<p>•Sanding the substrate using 150+180 sandpaper and clean the surface after sanding. During application, keep the product and the substrate at a temperature of at least 15°C. The use of coating devices not in perfect order may cause major defects in the coating film. •APPLICATION INSTRUCTIONS• Air gun: nozzle 1.9+2.5, air pressure 2+3 bar; Airmix: nozzle 9+11, air pressure 0.5+1 bar, Airless: nozzle 9+11. Wash immediately after use the tools with water and detergent. Store the product in room where the temperature does not fall below 5°C. If properly stored, the shelf-life is 12 months.</p>
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<b>Overcoatings with Topcoat type</b>	Waterborne			
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<b>WARNING</b>	<p>Our data sheets are drawn up on the basis of average results of our trials. However our tech tips are given in good faith but without guarantee. In fact, several media, conditions of application, plant and dilutions are an integral part of the final result and often beyond our control. The user must try the products supplied to test whether suitable to your needs. For our part we guarantee the continuity of the chemical-physical characteristics.</p> <p>Warning: it is the user's responsibility to provide that the application is in properly ventilated environment hygienic and in accordance with standards and accident prevention regulations currently in force.</p>
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